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INFORMATION REPORT

25X1A

COUNTRY Yugoslavia

~~CONFIDENTIAL~~ DATE DISTR. 1 July 1943

SUBJECT Tuba Metal and Bakelite Plant
in Ljubljana

NO. OF PAGES 3

PLACE
ACQUIRED

NO. OF ENCLS. 1 map
(LISTED BELOW)

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25X1A

SUPPLEMENT TO
REPORT NO.

25X1X

1. The Tuba metal and bakelite plant is on Kamniska Street 20, Ljubljana. Prior to its nationalization, it was known as the Lajovic in Volta Bakelite Plant and was owned by Milvoj Lajovic and Engineer Vovk. The Tuba plant is now under the jurisdiction of the Metal Industry Department of the Slovene Ministry of Industry. The plant receives its current from the Slovene State electric power line.
2. Production includes metal and bakelite tubes; shells for rifles, pistols and machine guns; bakelite parts for the electrical industry; and unspecified small metal parts. Daily production capacity is 80,000 small-arm shells in sixteen hours, of which a 200-ton press alone accounts for 20,000 shells. Two hundred kilograms of phenol-aldehyde (bakelite) products are turned out every sixteen hours. Workers are divided into two eight-hour shifts.
3. Products are shipped as follows:
 - a. Small arm shells are sent to the Tito Military Technical Institute, Sarajevo.
 - b. Bakelite fittings and electrical devices are sent to the Precision Machinery and Electric Factory, Kranj.
 - c. Brass and bakelite tubes and plates are sent to unspecified plants in Yugoslavia.
4. The Tuba plant receives the following raw and partly finished products:
 - a. Aluminum, brass and tin from the Impol metal factory, Slovenska Bistrica.
 - b. Black bakelite powder (artificial pitch) from the Perunika plant at Radnicka Street, Zagreb.
5. Persomnel:

Tone Poljsak, managing director and Yugoslav official representative, 40 years old, a long-time member of the Communist Party. A graduate technician, Poljsak is hated by his subordinates. He resides at Galatova Street 9, Ljubljana.

CLASSIFICATION

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25X1A

Stane Zvona, plant manager, 35 years old, a lithographer by trade, has been employed at the plant for the past eleven years. He is considered hostile to the present regime.

6. The plant employs 170 workers, including sixty women. Skilled workers are paid approximately 5,000 Dinars per month, and unskilled workers between 12 and 16 Dinars per hour.

7. Plant identification:

The main building, 67 x 15 x 12 meters in size, is of reinforced concrete with a tile roof. (Numbers listed below correspond with those on the attached map):

Ground floor

1. Rolling machine.
2. Four eccentric presses with fifteen to thirty tons pressure.
3. Cutting machine.
4. Five small cutting machines.
5. Cutting machine.
6. Herlan automatic 250-ton press (produces 10,000 shells in eight hours).
7. Hoist (200 Kgs. capacity).
8. Five eccentric presses, 50 to 100 ton capacity.
9. Three unspecified machines.
10. Smelting and heating furnace.
11. Bessemer electric furnace.
12. Smelting furnace (naptha-heated) for tin, lead and brass.
13. Hoist (2,000 Kgs. capacity).
14. Shaper
15. Universal milling machine with five heads, "Deckel-Munchen".
16. A radial boring machine.
17. Work benches.
18. Turret lathe for 30 mm. screw production.
19. Five lathes (varying between 1 and 2 1/2 meters between chuck and spindle).
20. Boring machine.
21. Internal or external grinder.

The first floor of the main building contains:

7. Elevator shaft.
13. Elevator shaft.
32. Work tables.
33. Extruding machine.

~~SECRET~~

SECRET
CENTRAL INTELLIGENCE AGENCY

25X1A

34. Three varnishing machines.

35. Six lithograph machines.

For identification of other offices on first floor, see attached sketch.

Second building:

Size 30 x 15 x 7 meters, brick construction with a tile roof.

22. Extruding machine for production of thermo-plastic products (capacity, 100 grams).

23. Five hydraulic presses for bakelite, 50 to 120 tons pressure.

24. Pump (connected with the five hydraulic presses mentioned above).

25. Two hydraulic presses with thirty tons pressure.

26. Pump (connected with two hydraulic presses mentioned above).

27. Seven hydraulic presses, thirty to sixty tons pressure.

28. Two machines for bakelite plate production.

29. Work tables.

30. Aluminum smelting furnace.

31. Hydraulic aluminum-pressing machine (capacity 1 1/2 Kgs.).

SECRET

Page 3